

# **MISUTONIDA** *italian style* **4x4** *accessories*

## ***LAND ROVER FREELANDER 2***



Item Code

**Codice Articolo**

*Référence Article*

**: MED/227/IX  
MED/K/227/IX**

**GB**

STAINLESS STEEL  
MEDIUM BAR

**ITA**

**MEDIUM BAR  
IN ACCIAIO INOX**

**FR**

**MEDIUM BAR  
EN ACCIER INOX**

Part List  
**Lista della bulloneria**  
*Liste des pièces*

**A**  **TE 8x20**  
**x 2**

**B**  **Ø 8**  
**x 2**

**C**  **Ø 8**  
**x 2**

**D**  **M8**  
**x 2**

**E**  **TE 6x 20**  
**x 2**

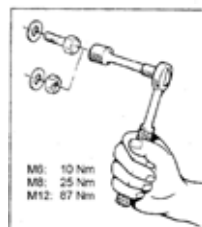
**F**  **Ø 6**  
 grand  
 Grandi  
 Grand  
**x 4**

**G**  **Ø 6**  
**x 4**

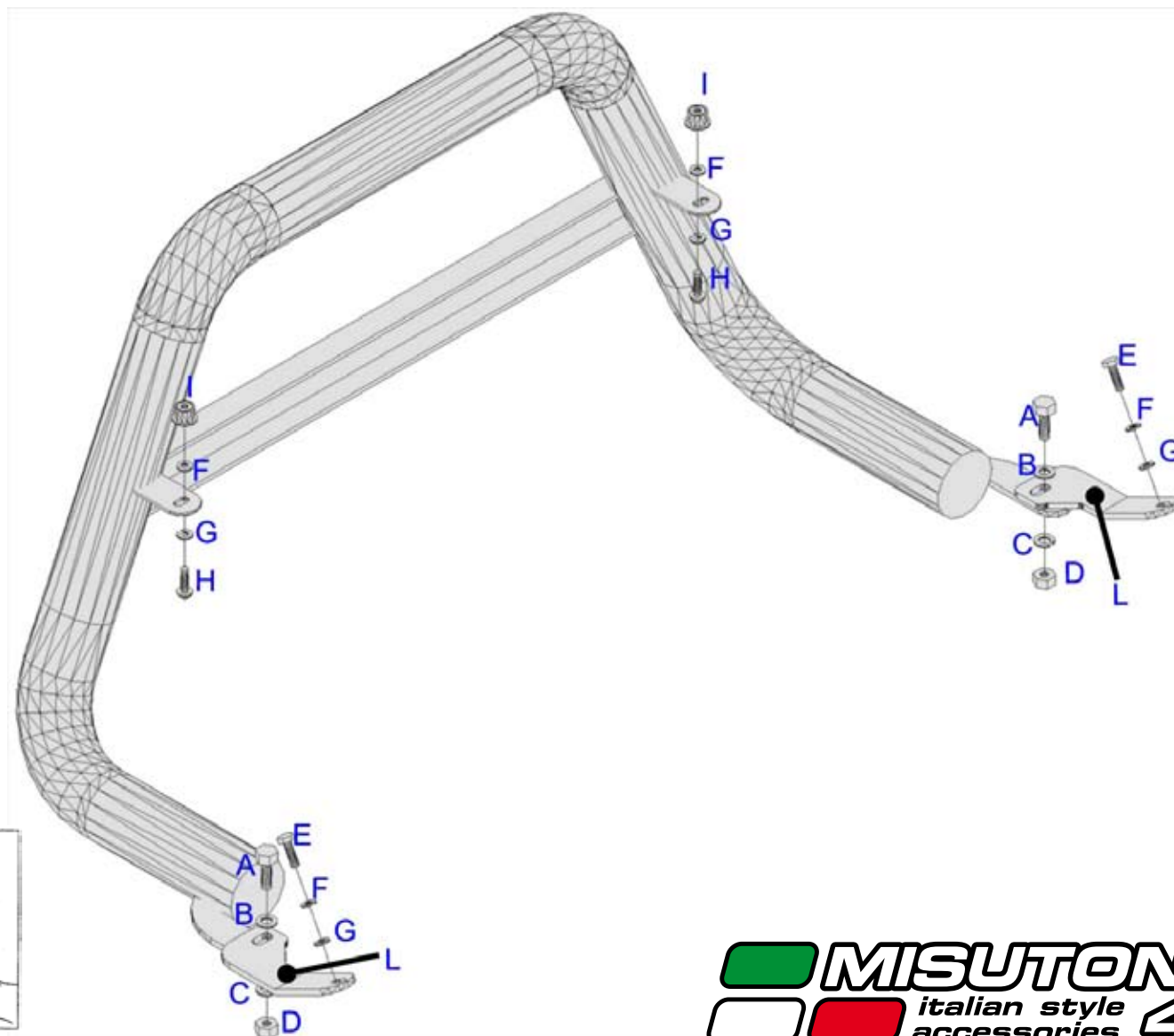
**H**  **TBCEI**  
**6x20**  
**x 2**

**I**  **DADI IN**  
**GABBIA M 6**  
**x 2**

**L**  **SMA/227/A**  
**x 2**



# LAND ROVER FREELANDER 2



**MISUTONIDA**  
 italian style  
 accessories **4x4**

**GB****FITTING  
INSTRUCTIONS**

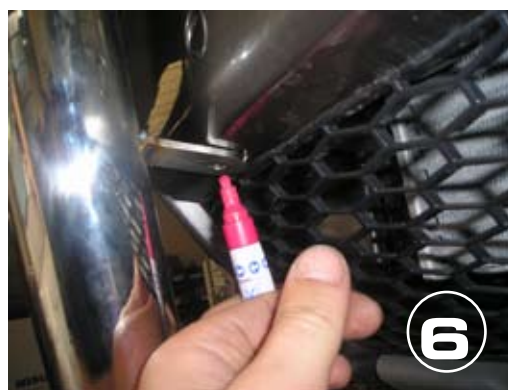
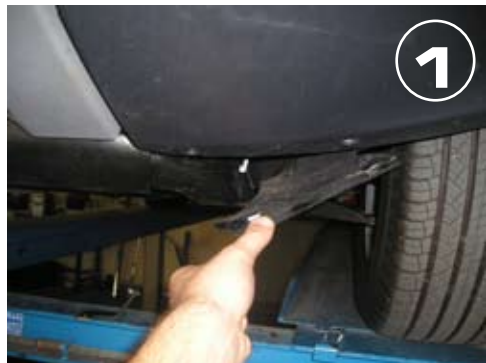
1. Remove the plastic protection located in the lower part of the front bumper (picture 1).
2. Remove the bolts present in the lower part of the front bumper (picture 2).
3. Fit the L brackets in the holes just freed using E,F,G (pictures 3 and 4).
4. Fit back in place the plastic protection removed in point 1.
5. Fit the lower welded brackets on L (picture 5) using A,B,C,D.
6. Design 2 marks in correspondence of the holes present on the upper welded brackets (picture 6).
7. Disassemble the accessory.
8. Drill n.2 Ø12.8-13 holes in correspondence of the marks designed in point 6.
9. Insert I in the holes drilled (picture 7)
10. Fit the accessory using A,B,C,D for the lower part and H,G,F for the upper part (pictures 8 and 9).
11. Tighten all the set of bolts.

**ITA****ISTRUZIONI DI  
MONTAGGIO**

1. Rimuovere la protezione in plastica presente nella parte inferiore del paraurti (foto 1).
2. Rimuovere i bulloni presenti nella parte inferiore del paraurti (foto 2).
3. Montare le staffe L nei fori appena liberati utilizzando E,F,G (foto 3 e 4).
4. Rimontare la plastica rimossa nel punto 1.
5. Montare le staffe saldate inferiori su L utilizzando A,B,C,D (foto 5).
6. Fare due segni in corrispondenza dei fori presenti nelle staffe saldate superiori (foto 6).
7. Smontare l'accessorio.
8. Praticare 2 fori Ø12.8-13 in corrispondenza dei segni praticati nel punto 6.
9. Inserire I nei fori appena praticati (foto 7).
10. Montare nuovamente l'accessorio utilizzando A,B,C,D per quanto riguarda la parte inferiore e H,G,F per la parte superiore (foto 8 e 9).
11. Serrare tutta la bulloneria.

**FR****INSTRUCTIONS DE  
MONTAGE**

1. Enlever la protection en plastique qui se trouve dans la côté inférieure du parechoc (photo 1).
2. Enlever les boulons presents dans la côté inférieure du parechoc (photo 2).
3. Monter les pattes de fixation L dans les trous libérés en utilisant E,F,G (photos 3 et 4).
4. Remonter la protection en plastique enlevée au point 1.
5. Monter les pattes de fixation soudées inferieures sûr L (photo 5) en utilisant A,B,C,D.
6. Marquer en correspondance des trus presents dans les pattes de fixation superieures soudées (photo 6).
7. Demonter l'accessoire.
8. Percer 2 trous Ø 12.8-13 en correspondance des marques tracés au point 6.
9. Insérer I dans les trous percés (photo 7).
10. Monter l'accessoire en utilisant A,B,C,D pour la partie inferieure et H,G,F pour la partie superieure (photos 8 et 9)
11. Serrer toute la boulonnerie.



| Date<br>Data<br>Date | Item Code<br>Cod.Articolo<br>Réf. Article | Vehicle model<br>Modello Veicolo<br>Modèle de Voiture |
|----------------------|-------------------------------------------|-------------------------------------------------------|
| 21/10/08             | MED/227/IX<br>MED/K/227/IX                | LAND ROVER<br>FREELANDER 2                            |

Document checked and approved by  
**Documento controllato ed approvato da**  
 Document contrôlé et approuvé par

**Claudio  
Gallo**

